

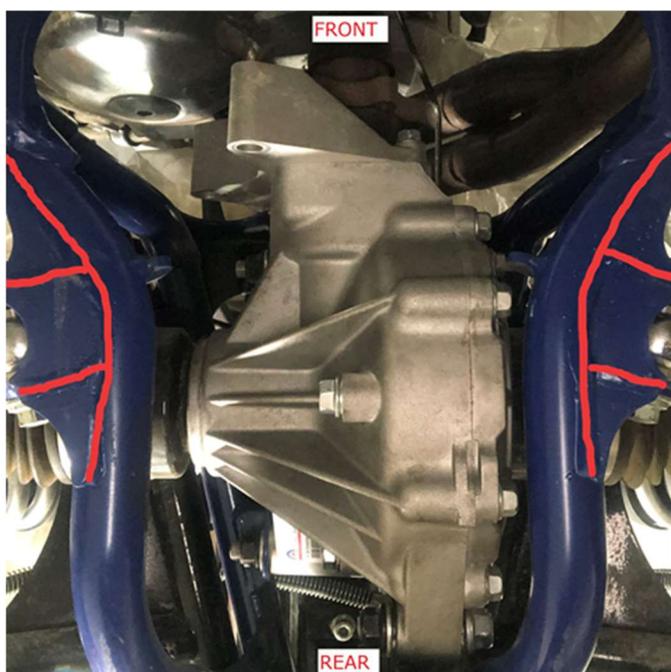


Thank you for purchasing our **Yamaha YXZ1000R Rear Chassis Support Kit** for your OEM Frame. Below are pictures with locations of the pieces in your kit. Teixeira Tech recommends that the installation of the kit be done by a professional welder for the best results. If you need more detailed pictures that you can enlarge, please check our website under the "Installation Guides" tab at the top of the website.

Part numbers and quantities:



- 1) Grind the welds on the bottom of the frame where the plate will be mounted. The welds are marked with **RED** lines. This is to make for a nice flat surface for the plate to rest against. Do not grind the small plate under the rear arm mount that hangs down between the gussets about 1/8" further than the stock gussets themselves. Our plate has a recess for this area. Only grind the OEM welds.



- 2) Insert the carriage bolts from underneath the support plate and line up the square base with the square hole in the plate. Slide the mounts, 007L and 008L over the bolts from the top. Make sure that the stepped side of the mounts are facing down. Thread the lock flange nuts onto the carriage bolts. Leave about 2 threads to go before fully tight.



- 3) Slip the left side up under the frame and sandwich the stock gussets between the new added mounts 007L & 008L and the support plate. Bolt the right side mounts 007R and 008R in place with about 2 threads to go before tight. The stock gussets should now be between the new mounts and plate on both sides and hold the plate in place. The under side of the new mounts have a step. Make sure they fit together like a puzzle with the OEM gussets. Settle the brace into a central position. You may want to try to put a socket on them to make sure they are positioned to allow a ratchet and socket to be used to install and remove the nuts in the future.

- 4) Tack weld the new mounts to the frame in various spots. Remove the support plate and fully weld the new mounts to the frame on top and bottom. Make sure to keep the welds on top tight to the frame so that they do not interfere with nuts when reinstalling them.

